



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3136-045
Job Sheet 180761



Part No: D3136-045

Job Qty: 4 ea

Part Name: Window Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/13/18

Job Tracking No:

Due Date: 7/31/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV F IPP REV:C 15.02.13 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs		7/31/18	0.00	0.00	Purchasing		AUG 01 2018
140	Packaging	4 pcs		7/31/18	0.00	0.00	Packaging2		AUG 01 2018
150	QC	4 pcs		7/31/18	0.00	0.00	QC6		10-08-02
170	Packaging	4 pcs		7/31/18	0.00	0.00	Packaging3-1		SMB
180	QC21-SA	4 Ea		7/31/18	0.00	0.00	QC21		DAS 21 3-86

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3136-045P	Window Assembly	4 pcs (1 ea)	110-Purchasing	5098081
MACRLICS.125	1/8" Polycast li Sheet	17 sf (4.25 ea)	110-Purchasing	5098248

PO 040406 x4 July 13, 2018 RL

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3136-045P	4	0	0
	MACRLICS.125	17	2,305	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Window Assembly	0.120Inches ± 0.030	0.150 0.090		
2	Window Assembly	4.170Inches ± 0.030	4.200 4.140		
3	Window Assembly	23.030Inches ± 0.030	23.060 23.000		
4	Window Assembly	27.900Inches ± 0.030	27.930 27.870		

Plex 7/13/18 11:47 AM dart.Lussier.Patrick



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098249



Part: D3136-045

Job No: 180761

Serial No/Batch: S098249

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/01/18

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 40486

SO # 024427

Part #	D3136-045P	Qty.	4	Batch #	-001
Description	SPACEDOOR WINDOW	Material usage	1 SHEET	Lot#	13406
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: JULY 27, 2018

C OF C # 078

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040486**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: PO040486
PO Date: 7/13/18
Due Date: 7/31/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180761	D3136-045P			Window Assembly receive pcs	Firmed	-	7/31/18	4 Ea	0 Ea	4 Ea	\$67.00/Ea	\$268.00

Line Item Note W/O 180761

Grand Total: \$268.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 7/13/18 11:49 AM dart.Lussier.Patrick

Packing Slip

PLAS-TECH
Think Plastics™

115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 30143
Shipment Date: 07/27/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
O

Purchase Order
40486

Sales Order
SO-024427

Incoterms
EX WORKS

Payment Method
COL

Carrier Account #
151793240

Ship Via
FEDERAL EXPRESS - Ground

Tracking Number
772829311807

Item Number
Revision

Description

Quantity
Shipped **UOM**

D3136-045P - Rev.: F

SPACEDOOR WINDOW

4

EA

AS PER DWG D3136

Number of Containers

Gross Weight

Shipped By

